SINGLE PHASE UNDERGROUND PRIMARY DESIGN

- 1. Minimum conduit size is 3" for single phase and 4" for three phase.
- 2. Customer must dig ditch a minimum of 48" deep. Customer is also responsible for backfill.
- 3. Conduit must be a minimum of schedule 40 under ground and schedule 80 wherever it is above ground. Elbows must be long radius rigid schedule 40.
- 4. Customer must install all conduit, ground sleeves and transformer pads. TVEC provides ground sleeves and single phase transformer pads.
- 5. Standoff brackets must be installed at pole. (TVEC furnishes-customer installs first bracket.)
- 6. A minimum 1/4" rope must be installed in the conduit by customer. Customer needs to ensure the string/rope moves freely in conduit.
- 7. No other utilites (water, gas, telephone) may be within 12" of electrical conduit. Electrical conduit must be the deepest utility if ditch is to be joint use.
- 8. The conduit and ditch must be inspected by TVEC prior to any back filling.
- 9. An electrical warning tape must be installed in ditch by customer 12" above the elecrtrical conduit.
- 10. No more than 360 degrees of turns are allowed in conduit.
- 11. Distances over 400' will require installation of ground sleeve and junction box. TVEC personnel will specify locations.
- 12. All single phase transformer installations must be installed in conjunction with a single phase junction box except at deadends and where approved by TVEC.
- 13. All three phase transformer pads and special installation single phase pads must be poured concrete. (See Engineering Department for pad details.)
- 14. Conduit for primary conductors entering three phase transformer pads must be stubbed up near the front of the pad opening and approximately in the center of the primary side.
- 15. Any special installations, requiring large secondary cabinet sizes or special equipment must be approved by TVEC and customer will pay additional costs.

